WILLIAM J. THOMAS, Ph.D.

4002 Perry Knoll Court • Sugar Land, TX • 77479-5259 Phone: (281) 980-4658 • Mobile: (281) 222-5119 Email: wjthomas@windstream.net United States citizen

EXPERIENCE

10/05 -FMC Technologies - Well Access Systems Houston, TX Supervisor, Product Engineering and Analysis - Top Tensioned Risers

- Managing 16 direct reports to generate engineering documentation, analysis, engineering calculations, drawings, and specifications to support the manufacture of top tension riser systems.
- Subject matter expert in fatigue, fracture mechanics, FEA, and riser analysis. •

8/11 - Present University of Houston Adjunct Professor - Mechanical Engineering

Teach courses in Machine Design and Riser System Design

1/07 - 6/11 ITT Technical Institute

Lecturer - Computer Design and Drafting

Teach mechanical course in the Computer Design and Drafting and Construction • Management departments.

7/01 - 9/05 ExxonMobil - Upstream Research

Senior Research Engineer - Well Construction

- Investigated mechanics of rock cutting.
- Qualified torque reduction drill string components and drilling fluid additives for • horizontal, extended-reach wells.
- Developed design concept for high pressure, cryogenic containment system for transport of liquid natural gas aboard ocean-going vessels.

1/01 - 4/01 Wayne State University Adjunct Professor

Developed and taught new graduate course on analysis of sheet metal forming.

General Motors - Metal Fabrication 11/99 - 7/01 Senior Manufacturing Engineer - Formability Analysis

- Validated sheet metal forming die designs using computer simulation. •
- Verified quality standards in the engineering of stamping die lines.

6/95 - 10/99 Research Center for Net Shape Manufacturing Columbus, Ohio Staff Engineer - Stamping Team Leader

- Managed \$750k research and development project co-funded by NIST and the automotive industry.
- Led team of researchers and analysts to investigate manufacturing issues.
- Developed and taught several courses and workshops in manufacturing and metal forming.

6/90 - 6/95 Modern Tool and Die

Student Engineer - Cooperative Education

- Process engineer for stamping, compression molding, resistance welding and arc welding.
- Developed process diagrams for hydraulics and pneumatic manufacturing systems. •
- Computer programmer, guality control engineer, and computer aided designer. •
- Constructed and repaired machines and stamping dies.

Cleveland, Ohio

Houston, TX

Houston, TX

Houston, TX

Troy, MI

Detroit, Michigan

EDUCATION

3/97-12/99 Ohio State University

Columbus, OH

- Doctorate Mechanical Engineering.
- Developed and optimized real-time control system for sheet metal forming processes.
- GPA: 3.76 / 4.00. Graduated Magna Cum Laude.

6/95-3/97 Ohio State University Columbus, OH

- Master's Degree Mechanical Engineering.
- Conducted experiments and analyses of advanced metal forming techniques.
- GPA: 3.74 / 4.00. Graduated Magna Cum Laude.
- Awarded Fellowship.

6/90-6/95 Kettering University

Flint, MI

- Bachelor's Degree Mechanical Engineering.
- Optimized process for fiber-reinforced, thermoplastic molding production line.
- GPA: 94.3 / 100. Graduated Magna Cum Laude.
- Awarded Rotary Club Scholarship.

SKILLS / QUALIFICATIONS

Top Tensioned Riser Design and Analysis

- Global and Component Analysis with FlexComm and OrcaFlex.
- Wave and Current Loading of Offshore Structures
- Vortex Induced Vibration

Oil and Gas Engineering

- Pressure vessel design (ASME Section VIII) and piping design (ASME B31.3).
- Casing design, drilling fluids, bit mechanics, and well control.
- Shipping optimization, mooring selection, and offshore cargo offloading.

Stress Analysis and Structural Design

- Structural finite element analysis with Abaqus and Ansys.
- Fatigue and Fracture Mechanics with Fracture Graphic and Crackwise.
- Metal forming simulation with Pamstamp and Dynaform.

Computer Aided Design

- Unigraphics, ProEngineer, I-DEAS, and AutoCAD.
- Fortran, HTML, FrontPage, Windows, and DOS.

Teaching, Presentation and Publication

- Taught two courses and two workshops on manufacturing and metal forming.
- Published two journal papers, six conferences papers, and one U.S. patent.

RESEARCH INTERESTS

- Metal forming and manufacturing.
- Drilling geomechanics.
- Cryogenic containment design.

AWARDS / HONORS

- Awarded United States Patent 2003
- Graduated Magna Cum Laude Ohio State University 1999
- Keynote Paper 6th International Conference on Technology of Plasticity 1999
- Graduated Magna Cum Laude Ohio State University 1997

- Fellowship Awardee Ohio State University 1995
- Graduated Magna Cum Laude Kettering University 1995
- Rotary Club Scholarship North Ridgeville, Ohio 1990

AFFILIATIONS

٠	6/2005	Society of Petroleum Engineers	Member	
٠	12/2004	Engineer in Training - Texas	Member	
٠	6/1999	Society Mechanical Engineers	Member	
•	6/1999	Society of Automotive Engineers	Member	

- 3/1999 Mensa International
- 4/1996 Phi Delta Theta Fraternity
- 12/1993 Tau Beta Pi Honor Society

PUBLICATIONS

 Schamp, J. H., Estes, B. L., Keller, S. R., Thomas, W. J. (2006) Torque Reduction Techniques in Extended Reach Directional Wells. To be Published in Proceedings of IADC/SPE Drilling Conference, Feb 21-23, Miami, Florida. Society of Petroleum Engineers. Paper #98969.

Member

Alumni, Former Officer

Selected Inductee

- O'Donnell, J. R., Rigby, J. R., Thomas, W. J., Healy, B. E. (2003) Support Systems for Containers On-Board a Marine Vessel. United State Patent Application #60/459,204.
- Thomas, W. (2000) Validating Computer Simulation Through Soft and Hard Die Tryout of a Fender Outer. International Conference on Advances in Stamping. Dearborn, MI. Society of Manufacturing Engineers. April 12, 13.
- Thomas, W., Altan, T. (2000) Part and Process Design Methodology for Deep Drawing and Stamping of Sheet Metals. Ph.D. Dissertation. The Ohio State University. Columbus, Ohio.
- Thomas, W., Vazquez, V., Koc, M., Altan, T. (1999) Simulation of Metal Forming Processes

 Applications and Future Trends. Proceedings of the 6th International Conference on Technology of Plasticity. September 19-23. Nuremberg, Germany.
- Thomas, W., Johnson, G., Altan, T. (1999) Improving the Formability of Aluminum Alloy 3003-H14 With Computer Simulation. Keynote Paper. Proceedings of the 6th International Conference on Technology of Plasticity. September 19-23. Nuremberg, Germany.
- Thomas, W., Oenoki, T., Altan, T. (1999) Process Simulation In Stamping Recent Applications for Product and Process Design. Special Issue of the Journal of Materials Processing Technology. Highlights of the 3rd Int'l Conference on Sheet Metal Forming Technology. Columbus, OH. October 3-5, 1998. Elsevier.
- Thomas, W., Oenoki, T., Altan, T. (1999) Implementing FEM Simulation into the Concept to Product Process. 1999 SAE International Congress. 12th Session on Sheet Metal Stamping (jointly sponsored by NADDRG). March 1-4. Detroit, MI. No. 99M-176.
- Thomas, W., Altan, T. (1998) Regular R&D Update Column of the Stamping Journal. Fabricators and Manufacturers Association International.
- Thomas, W., Oenoki, T., Altan, T. (1998) Process Simulation In Stamping Recent Applications for Product and Process Design. Proceedings of the 3rd Int'l Conference on Sheet Metal Forming Technology. Columbus, OH. October 3-5, 1998. Fabricators and Manufacturers Association International.

- Thomas, W. Altan, T. (1998) Application of Computer Modeling in Part, Die, and Process Design for Manufacturing of Automotive Stampings. Steel Research. Vol. 69. No. 4, 5. Verein Deutscher Eisenhuttenleute. Max-Plank Institute.
- Thomas, W. Altan, T. (1998) Applying Computer Simulation to Automotive Part Stamping. The Fabricator. February, 1998. Fabricators and Manufacturers Association International.
- Diller, M., Thomas, W., Ahmetoglu, M., Akgerman, N., Altan, T. (1997) Applications of Computer Simulations for Part and Process Design for Automotive Stampings. SAE International Congress. Feb. 24-27, 1997. No. 970985.
- Thomas, W., Kinzel, G. Altan, T. (1997) Improving the Deep Drawability of 2008-T4 Aluminum and 1008 AKDQ EG Steel Sheet with Location Variable Blank Holder Force Control. M.S. Thesis. The Ohio State University. Columbus, OH.
- Thomas, W., Erevelles, W. Sullivan, L. (1995) Implementation and Automation of a Composite Extrusion System. B.S. Thesis. Kettering University (Formerly GMI/EMI). Flint, MI.

REFERENCES

Randy Wester • Manager • FMC Technologies - Subsea 1777 Gears Boulevard, Houston, Texas, 77067 Phone: (281) 591-4000 • Email: randy.wester@fmcti.com

Ric Navejar • Chair • ITT Technical Institute - CDD 1001 Magnolia Avenue, Webster, TX 77598-5418 Phone: (281) 316-4700 • rnavejar@itt-tech.edu

Tracy Moffett • Group Leader • ExxonMobil Upstream Research Company 3120 Buffalo Speedway, Houston, Texas, 77098 Phone: (713) 431-4222 • Email: Tracy.moffett@exxonmobil.com

Dr. Jimmy Zhang • Group Leader • General Motors - Metal Fabrication 100 Kirts Boulevard, Troy, Michigan, 48007 Phone: (248) 753-4508 • Email: jimmy.j.zhang@gm.com

Dr. Taylan Altan • Director • Engineering Research Center for Net Shape Manufacturing Ohio State University, 1971 Neil Avenue, Columbus, Ohio, 43210 Phone: (614) 292-9267 • Email: altan.1@osu.edu

Dr. Gary Kinzel • Professor • Ohio State University 650 Ackgerman Road, Columbus, Ohio, 43210 Phone: (614) 292-6884 • Email: kinzel.1@osu.edu

Chris Burbick • Plant Engineer • Sekely Industries 250 Pennsylvania Avenue, Salem, Ohio, 44460 Phone: (330) 337-3439 • Email: chris@sekely.com

Dr. William Riffe • Professor • Kettering University 1700 West Third Avenue, Flint, Michigan, 48504 Phone: (810) 762-7849 • Email: wriffe@kettering.edu

Dr. Frank Plonka • Professor • Wayne State University 4815 Fourth Street, Detroit, Michigan, 48202

Phone: (313) 577-9665 • Email: fplonka@wayne.edu

Len Delac • Vice President • Modern Tool and Die 5389 West 130th Street, Cleveland, Ohio, 44130 Phone: (216) 267-2600 • Email: len.delac@mtdproducts.com

PERSONAL INTERESTS

- Leading outreach ministry to coordinate rebuilding homes for needy families.
- Leader of Cub Scout den.
- Coach and referee for youth soccer.

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